

ZOLATONE®

AUTOMOTIVE • INDUSTRIAL • MARINE

2K PRIMER ZT-P810



Description

ZT-P810 2K Primer is designed to provide the shortest cycle times for maximum efficiency. ZT-P810 combines easy sanding, high build and good holdout with exceptional speed for the jobs that had to be done yesterday.



Components

- ZT-P810 2K Primer
- ZT-A811 2K Primer Activator



Mixing Ratio

ZT-P810 TO ZT-A811 TO URETHANE REDUCER
4 Parts 1 Part 1 Part



Surface Preparation

1. Wash area thoroughly with soap and water to remove contaminants that solvent based cleaners cannot remove effectively.
2. Clean repair area with wax and grease remover.
3. Completely sand surface with 180-220 grit paper and re-clean with pre-paint cleaner. For maximum adhesion and corrosion resistance, treat bare metal with a quality metal conditioning system or primer.



Application

Spray 2-3 medium wet coats.



Pot Life @ 77° F

1 to 2 hours.



Dry Times @ 77° F

FLASH BETWEEN COATS
TO SAND
TO DELIVER

ZT-A811

10-15 MINUTES
1-3 HOURS
1-3 HOURS



Force Drying

FLASH TIME

15 MINUTES

BAKE TIME @ 140° F

20 MINUTES



Physical Data

Weight Solids (RTS):

62.29%

Volume Solids (RTS):

43.40%

Coverage:

696 sq. ft. per gallon @ 1 dry mil

V.O.C. (RTS):

4.1 lbs/gal



Safety

Before using any Zolatone product be sure to read all MSDS, application instructions and warnings.

Always wear a properly fitted air purifying respirator with organic cartridges and a particulate filter or a fresh air supplied respirator (depending on product selection), eye protection, gloves and protective clothing while exposed to any chemical.



Warning Statement

This product is intended for use by professionally trained painters only. Use as directed. The data presented herein was determined under our controlled conditions. Since environmental conditions play a large role in performance, variations in the data presented herein may be observed as environmental conditions change. This document does not constitute a warranty or guarantee of any kind.