ZOLATONE®

AUTOMOTIVE • INDUSTRIAL • MARINE

POLYESTER PRIMER SURFACER

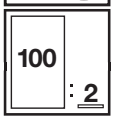
ZT-P600

Description

ZT-P600 Polyester Primer Surfacer is a two component, high solid, high build primer offering exceptional filling characteristics and superior topcoat holdout with ease of application. Enhanced flow and leveling properties combine with an improved cross-linking density to effectively lock down body repairs setting the stage for a flawless finish.

Components

• ZT-P600 Polyester Primer Surfacer



Mixing Ratio

Mix 2% by weight.

Surface Preparation

1. Wash area thoroughly with soap and water to remove contaminates that solvent based cleaners cannot remove effectively.
2. Clean repair area with wax and grease remover.
3. Completely sand surface with 180-220 grit paper and re-clean with pre-paint cleaner. For maximum adhesion and corrosion resistance, treat bare metal with a quality metal conditioning system or primer.

Application

Spray 2-3 wet coats. 1.6 - 2.0 fluid nozzle.

Pot Life @ 75˚ F

1 hour maximum.

Dry Times @ 75˚ F

FLASH BETWEEN COATS	10-15 MINUTES (BETWEEN COATS)
TO SAND	1 HOUR (BETWEEN COATS)
TO DELIVER	1 HOUR (BETWEEN COATS)

Force Drying

FLASH TIME	10 MINUTES
BAKE TIME @ 140˚ F	30 MINUTES

Physical Data

Weight Solids (RTS):	82.45%
Volume Solids (RTS):	71.48%
Coverage:	1200 sq. ft. per gallon @ 1 dry mil
V.O.C. (RTS):	1.6 lbs/gal

Safety

Before using any Zolatone product be sure to read all MSDS, application instructions and warnings. Always wear a properly fitted air purifying respirator with organic cartridges and a particulate filter or a fresh air supplied respirator (depending on product selection), eye protection, gloves and protective clothing while exposed to any chemical.

Warning Statement

This product is intended for use by professionally trained painters only. Use as directed. The data presented herein was determined under our controlled conditions. Since environmental conditions play a large role in performance, variations in the data presented herein may be observed as environmental conditions change. This document does not constitute a warranty or guarantee of any kind.

Zolatone Automotive, Industrial & Marine • Div. of Advanced Refinish Technologies
850 Ladd Road, Bldg. E, Walled Lake, MI 48390 • www.zolatoneaim.com • (800) 810-2785