

ZOLATONE[®]

AUTOMOTIVE • INDUSTRIAL • MARINE

2.1 VOC ACRYLIC 2K URETHANE CLEAR ZT-C921



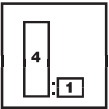
Description

ZT-C921 2.1 VOC Acrylic 2K Urethane Clearcoat is a high gloss, easy to buff durable clearcoat. With an easy 4:1 mix ratio, ZT-C921 sprays easily, flows to a high gloss finish and dries quickly.



Components

- ZT-C921 2.1 VOC Acrylic 2K Urethane Clear
- ZT-A901 Spot Activator
- ZT-A902 Overall Activator
- ZT-A903 Medium Activator



Mixing Ratio

ZT-C921 TO ZT-A901/902/903
4 Parts 1 Part

Note: The use of urethane grade solvents will increase the VOC of ZT-C921 above the 2.1 lbs/gl compliance regulation.



Surface Preparation

Allow basecoat sufficient dry time before applying ZT-C921 clear. For OEM finish, use gray scuff pad and wipe clean with post sanding cleaner.



Application

Spray 1 medium coat, followed by 1 additional full wet coat.



Pot Life @ 77° F

4 to 6 hours depending upon activator selection.



Dry Times @ 77° F

FLASH BETWEEN COATS
SAND & BUFF
TO DELIVER

ZT-A901

5-10 MINUTES
4-6 HOURS
OVERNIGHT

ZT-A903

10-15 MINUTES
OVERNIGHT
OVERNIGHT

ZT-A902

15-20 MINUTES
OVERNIGHT
OVERNIGHT



Force Drying with ZT-A901

FLASH TIME 0 MINUTES
BAKE TIME @ 165° F 15-20 MINUTES

Force Drying with ZT-A903

FLASH TIME 10 MINUTES
BAKE TIME @ 140° F 20 MINUTES

Force Drying with ZT-A902

FLASH TIME 20 MINUTES
BAKE TIME @ 130° F 45 MINUTES

Note: Allow a 1-2 hour cool-down time before wet sanding or buffing after force drying.



Physical Data

Weight Solids (RTS): 35.03%
Volume Solids (RTS): 34.25%
Coverage: 576 sq. ft. per gallon @ 1 dry mil
V.O.C. (RTS): 2.1 lbs/gal



Safety

Before using any Zolatone product be sure to read all MSDS, application instructions and warnings. Always wear a properly fitted air purifying respirator with organic cartridges and a particulate filter or a fresh air supplied respirator (depending on product selection), eye protection, gloves and protective clothing while exposed to any chemical.



Warning Statement

This product is intended for use by professionally trained painters only. Use as directed. The data presented herein was determined under our controlled conditions. Since environmental conditions play a large role in performance, variations in the data presented herein may be observed as environmental conditions change. This document does not constitute a warranty or guarantee of any kind.