

# ZOLATONE<sup>®</sup>

AUTOMOTIVE • INDUSTRIAL • MARINE

## 4.2 VOC ACRYLIC 2K URETHANE CLEAR ZT-C900



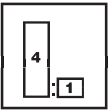
### Description

ZT-C900 4.2 VOC Acrylic 2K Urethane Clearcoat is a medium solid clear designed to have a wide range of refinish applications. This fast drying, high gloss clearcoat is easy to spray, easy to buff and quick to deliver.



### Components

- ZT-C900 4.2 VOC Acrylic 2K Urethane Clear
- ZT-A901 Spot Activator
- ZT-A902 Overall Activator
- ZT-A903 Medium Activator



### Mixing Ratio

ZT-C900      TO      ZT-A901/902/903  
4 Parts                      1 Part

**Note:** The use of urethane grade solvents will increase the VOC of ZT-C900 above the 4.2 lbs/gal compliance regulation.



### Surface Preparation

Allow basecoat sufficient dry time before applying ZT-C900 clear. For OEM finish, use gray scuff pad and wipe clean with post sanding cleaner.



### Application

Spray 1 medium coat, followed by 1 additional full wet coat.



### Pot Life @ 77° F

4 to 6 hours depending upon activator selection.



### Dry Times @ 77° F

FLASH BETWEEN COATS  
SAND & BUFF  
TO DELIVER

### ZT-A901

5-10 MINUTES  
4-6 HOURS  
OVERNIGHT

### ZT-A903

10-15 MINUTES  
OVERNIGHT  
OVERNIGHT

### ZT-A902

15-20 MINUTES  
OVERNIGHT  
OVERNIGHT



### **Force Drying with ZT-A901**

FLASH TIME 0 MINUTES  
BAKE TIME @ 165° F 15-20 MINUTES

### **Force Drying with ZT-A903**

FLASH TIME 10 MINUTES  
BAKE TIME @ 140° F 20 MINUTES

### **Force Drying with ZT-A902**

FLASH TIME 20 MINUTES  
BAKE TIME @ 130° F 45 MINUTES

**Note:** Allow a 1-2 hour cool-down time before wet sanding or buffing after force drying.



### **Physical Data**

Weight Solids (RTS): 43.16%  
Volume Solids (RTS): 36.51%  
Coverage: 574 sq. ft. per gallon @ 1 dry mil  
V.O.C. (RTS): 4.2 lbs/gal



### **Safety**

Before using any Zolatone product be sure to read all MSDS, application instructions and warnings. Always wear a properly fitted air purifying respirator with organic cartridges and a particulate filter or a fresh air supplied respirator (depending on product selection), eye protection, gloves and protective clothing while exposed to any chemical.



### **Warning Statement**

This product is intended for use by professionally trained painters only. Use as directed. The data presented herein was determined under our controlled conditions. Since environmental conditions play a large role in performance, variations in the data presented herein may be observed as environmental conditions change. This document does not constitute a warranty or guarantee of any kind.